24

26 27

28

30

p-Xylene

Isoamyl acetate

n-Amyl acetate

Cyclohexanone

pentanone

NA: Solid was not precipitated.

Methyl-phenyl-ether

bis(2-Methoxy ethyl)ether

2,6-Dimethyl-4-heptanone

1,3,5-Trimethylbenzene

4-Hydroxy-4-methyl-2-

16 TABLE 5-continued

IABLE 4-continued				TABLE 5-continued			
	Crystallization Solvent	Crystal Form	-		Crystallization Solvent	Crystal Form	
8	Ethanol	NA	5	16	Cyclohexanone	Form-II Crystal of the Invention +	
9	Cyclohexane	NA		10	1,4-Dioxane	Form-III Crystal of the Invention	
10	Acetonitrile	Form-II Crystal of the Invention + Form-III Crystal of the Invention			,	<u> </u>	
				NA: Solid was not precipitated.			
11	1,2-Dichloroethane	NA		(2) Fruit an important and many and the full aming			
12	Fluorobenzene	Form-II Crystal of the Invention + Form-III Crystal of the Invention Form-II Crystal of the Invention + Form-III Crystal of the Invention	10	(2) Further investigations were executed using the following method for those conditions under which crystals were not			
13	1,2-Dimethoxyethane			precipitated (see Tables 4 and 5) and conditions similar to them. The solvents used in the further experiments were			
14	Methylcyclohexane	NA		selected in consideration of toxicity, solubility of compoun			
15	Nitromethane	Form-II Crystal of the Invention +	15	A and availability for industrial use.			
		Form-III Crystal of the Invention		An	amount of solvent	t less than that of the test in the	
16	1,4-Dioxane	NA		above-mentioned (1) was added to compound A, and the			
17	3,3-Dimethyl-2-butanone	Form-II Crystal of the Invention +		mixture was heated to 75° C. with stirring. After dissolving			
		Form-III Crystal of the Invention				was stirred at 65° C. for 5 to 8 hours.	
18	Isobutanol	NA	20	The mixture was cooled down to 20° C. over 9 hours. The precipitated crystal was collected by filtration and dried at 70° C. under reduced pressure, whereby a crystal was obtained. The results are shown in Table 6.			
19	Toluene	Form-II Crystal of the Invention +					
	•	Form-III Crystal of the Invention					
20	Diethylcarbonate	Form-III Crystal of the Invention					
21	n-Butyl acetate	Form-III Crystal of the Invention					
22	Chlorobenzene	Form-II Crystal of the Invention +			In the investigation by mixed solvents, each solvent was		
	Form-III Crystal of	Form-III Crystal of the Invention		шихеа	ixed and used in an equal amount.	ат аттоши.	
23	Ethylbenzene	NA	25				

25 TARLES

	TABLE 0				
		Crystallization Solvent	Crystal Form		
_	1	tert-Butyl methyl ether	NA		
	2	Isopropyl ether	NA		
30	3	Cyclohexane	NA		
	4	Ethanol	Form-I Crystal of the Invention		
	5	2-Propanol	Form-I Crystal of the Invention +		
			Form-III Crystal of the Invention		
	6	Ethylbenzene	Form-III Crystal of the Invention		
	7	Methanol	Form-I Crystal of the Invention +		
35		Water	Form-III Crystal of the Invention		
	8	Cyclohexanone	NA		
		Tetrahydrofuran			

NA: Solid was not precipitated.

60

65

TABLE 5

NA

NA

Amorphous

Form-III Crystal of the Invention

Form-III Crystal of the Invention

Form-II Crystal of the invention + Form-III Crystal of the invention

Form-III Crystal of the invention

Form-II Crystal of the invention + Form-III Crystal of the invention

Form-III Crystal of the invention

	Crystallization Solvent	Crystal Form
1	Chloroform Acetonitrile	NA
2	Tetrahydrofuran Cyclohexane	Form-II Crystal of the Invention
3	Ethyl formate Water	Form-II Crystal of the Invention + Form-III Crystal of the invention
4	Methanol Water	NA
5	Acetonitrile Water	Form-II Crystal of the Invention + Form-III Crystal of the Invention
6	1,2-Dimethoxyethane Water	Form-II Crystal of the Invention + Form-III Crystal of the Invention
7	Ethanol Water	Form-II Crystal of the Invention
8	Cyclohexane 1,4-Dioxane	Form-II Crystal of the Invention
9	2-Propanol Water	Form-II Crystal of the Invention
10	Cyclohexanone Tetrahydrofuran	NA
11	1-Propanol Water	Form-II Crystal of the Invention
12	1,4-Dioxane Water	Form-II Crystal of the Invention
13	2-Butanol Water	Form-II Crystal of the Invention
14	Cyclohexanone Cyclohexane	Form-II Crystal of the Invention + Form-III Crystal of the Invention
15	1-Butanol Water	Form-II Crystal of the Invention

From the results of the above-mentioned (1) and (2), it was concluded that Form-II crystal of the invention and Form-III crystal of the invention can be obtained from various solvents.

On the other hand, crystals which contain Form-I crystal of the invention could be obtained only from alcohol solvents, and highly pure Form-I crystal of the invention could be obtained from ethanol.

The invention claimed is:

- 1. A crystal of 2-{-4-[N-(5,6-diphenylpyrazin-2-yl)-N-isopropylamino|butyloxy}-N-(methylsulfonyl)acetamide,
- showing diffraction peaks in its X-ray powder diffraction spectrum at least at the following angles of diffraction 2θ: 9.4 degrees, 9.8 degrees, 17.2 degrees and 19.4 degrees, wherein the X-ray powder diffraction diagram is obtained by using Cu Kα radiation.
- 2. A pharmaceutical composition comprising the crystal of claim 1 as an active ingredient.
- 3. A method for producing the crystal of claim 1, comprising the steps of
 - dissolving 2-{4-[N-(5,6-diphenylpyrazin-2-yl)-N-isopropylamino|butyloxy}-N-(methylsulfonyl)acetamide in an alcoholic solvent or a mixed solvent of an alcoholic solvent and a ketone solvent while heating, and
 - crystallizing 2-{-4-[N-(5,6-diphesubsequently nylpyrazin-2-yl)-N-isopropylamino|butyloxy}-N-(methylsulfonyl)acetamide by cooling the solution gradually.